





Since 1927 GOLD SEAL has been filling the need for fine industrial cutting instruments. Scissors and shears are designed, engineered and manufactured in the USA to satisfy the demand for continuous use. GOLD SEAL patented and introduced the "Ball Bearing" thread nipper which has become the recognized standard of the industry. GOLD SEAL also introduced the "Knife Edge" grind for shears, scissors and thread nippers.

All GOLD SEAL shears, scissors and thread nippers are made of special high carbon steel, hot drop-forged and then hardened and tempered to exact specifications for outstanding durability and edge retention. After assembly, each pair is individually adjusted and subjected to demanding tests for cutting abilities.

BALL BEARING NIPPERS

Gold Seal "precision" made thread nippers are used in many industrial applications. They are fast, efficient and convenient for any light cutting operation. The nipper fits the hand comfortably leaving fingers free to handle the material.

"Ball Bearing" construction for smoother, easier operation and increases the life of the nipper.

STANDARD SIZE



| ITEM NO. | <u>FINISH</u> | FULL LENGTH | CUT LENGTH |
|----------|--------------------------------------|----------------|-------------------|
| 104N | Nickel | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104SC | Satin chrome | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104BC | Bright chrome | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104NKE | Nickel/Knife edge | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104SCKE | Satin chrome/Knife edge | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104BCKE | Bright chrome/Knife edge | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104SCBP | Satin chrome/Blunt points/Knife edge | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104NCB | Nickel/Curved blades | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104SS | Stainless steel | 4 1/2" - 114mm | 1 1/4" - 32mm |
| 104SSKE | Stainless steel/Knife edge | 4 1/2" - 114mm | 1 1/4" - 32mm |

KING SIZE



| <u>ITEM NO</u> . | <u>FINISH</u> | FULL LENGTH | <u>CUT LENGTH</u> |
|------------------|--------------------------------------|-------------|-------------------|
| 104LN | Nickel | 5" - 127mm | 2" - 51mm |
| 104LNKE | Nickel/Knife edge | 5" - 127mm | 2" - 51mm |
| 104LSCPB | Satin chrome/Blunt points | 5" - 127mm | 2" - 51mm |
| 104LSCBKKE | Satin chrome/Blunt points/Knife edge | 5" - 127mm | 2" - 51mm |

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Constructed with special blue polymer coating having unique properties and advantages:

- Tough polymer coating will not react to acids and salt in skin.
- Very low coefficient of friction, thread and debris slides off nipper more readily and improves ride.
- Superior corrosion resistance will not migrate under coating.
- Eliminates contact allergies prevents dermatitis.
- High visibility color easy to locate.





NIPPER HARDWARE (replacement parts)

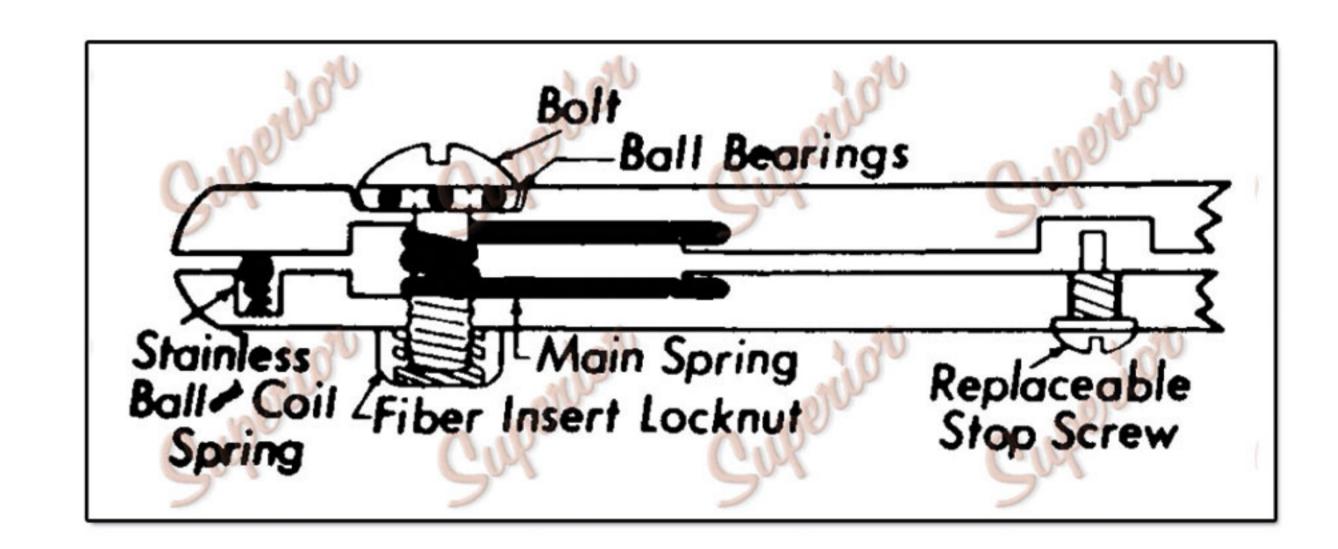
Note: each part, as indicated in diagram can be ordered individually, by part number.

ITEM NO.
104N10
104N15
104N20
DESCRIPTION
Main bolt
Stop screw
Main spring

104N25 Coil spring for stainless ball

104N30 Fiber insert locknut Stainless ball

104N40 Ball bearing in retainer



HONES - GOLD SEAL

Ceramic hones produce the finest edge on knife edge shears. A few passes on the cutting edge will restore the edge and eliminate more costly resharpening services.

ITEM NO.
99N (Brown)
100N (White)
101N (Brown)

DESCRIPTION Triangular

Triangular Round w/handle 6" x 1/2" sides 6" x 1/2" sides 12" x 5/16" diamet

FULL LENGTH

12" x 5/16" diameter



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HEAVY DUTY BENT TRIMMERS - KNIFE EDGE

Rugged, overbuilt for the heaviest service. Used by tailors, carpeters, upholsters, shoe-makers, etc.

- · Hot drop-forged, satin chromed, black handles.
- Oversized finger bow for comfort
- Thicker, heavier blades

| ITEM NO. | FULL LENGTH | CUT LENGTH |
|-----------------------|-------------|----------------|
| 172KE10 | 10" - 254mm | 4 3/4" - 121mm |
| 172LHKE10 (LEFT HAND) | 10" - 254mm | 4 3/4" - 121mm |
| 180KE12 | 12" - 305mm | 6" - 152mm |



BENTTRIMMER - KNIFE EDGE

Professional, dressmaker shears for cutting fabric of all weights and multiple layers. Bent pattern facilitates cutting material on flat surfaces.

Hot drop-forged, fully satin chromed over nickel, rust/stain resistant.

| <u>ITEM NO</u> | ULL LI | ENGTH | <u>CU</u> 7 | LEI | NGTH |
|-----------------------------|------------|-------|-------------|-----|-------|
| 171KE6 6" | , <u> </u> | 152mm | 2 5/8" | - | 67mm |
| 171KE7 7" | · - | 178mm | 3 1/4" | - | 83mm |
| 171LHKE7 1/2(LEFT HAND)71/2 | 2" - | 191mm | 3 5/8" | _ | 92mm |
| 171KE8 8" | ' - | 203mm | 3 7/8" | - | 98mm |
| 171LHKE8 (LEFT HAND) 8" | ' - | 203mm | 4" | _ | 102mm |
| 171KE9 9" | - | 229mm | 4 3/8" | - | 111mm |
| 171KE10 10" | ' - | 254mm | 4 3/4" | _ | 121mm |
| 171KE12 12" | , – | 305mm | 5 1/2" | - | 130mm |



STRAIGHT TRIMMERS - KNIFE EDGE

General purpose shears, for industrial, household, utility or any sewing application where bent trimmers are not practicable.

• Hot drop-forged, fully satin chromed over nickel, rust/stain resistant.

| <u>ITEM NO</u> | <u>FULL LENGTH.</u> | <u>CUT LENGTH</u> |
|----------------|---------------------|-------------------|
| 170KE6 | 6" - 152mm | 2 3/4" - 70mm |
| 170KE7 | 7" - 178mm | 3 1/4" - 83mm |
| 170KE8 | 8" - 203mm | 3 7/8" - 98mm |
| 170KE9 | 9" - 229mm | 4 3/8" - 111mm |
| 170KE10 | 10" - 254mm | 5 3/8" - 137mm |



POULTRY SHEARS - KNIFE EDGE

Rounded, blunt points, run smoothly, cut cleanly and last a long time.

- Hot drop-forged cutlery steel that is fully hardened and tempered.
- Fully satin chromed over nickel, rust/stain resistant, will not peel
- Bolt pivot with locking nut adjustable.

| ITEM NO | <u>FULL LENGTH.</u> | <u>CUT LENGTH</u> |
|------------------------|---------------------|-------------------|
| 190P8 (High Leverage) | 8" - 203mm | 2 1/4" - 57mm |
| 191P9 | 8" - 203mm | 3 1/4" - 83mm |
| 170PKE9 (Sharp Points) | 9" - 229mm | 3 7/8" - 98mm |



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HEAVY DUTY UTILITY TRIMMERS - KNIFE EDGE

Longer handles, heavier construction provide extra leverage and strength for tough cutting tasks. These well balanced shears are ideal for multiple applications, i.e., carpet, garment, food processing, upholstery, leather, etc.

Hot drop-forged, fully satin chromed over nickel, rust/stain resistant.

| <u>ITEM NO</u> . | <u>FULL LENGTH</u> | CUT LENGTH |
|----------------------------|--------------------|------------|
| 176KE8 | 8" - 203mm | 3" - 76mm |
| 186KE8 (Larger Finger Bow) | 8" - 203mm | 3" - 76mm |



RUG/UTILITY SHEARS - KNIFE EDGE

Specially designed shears with longer handles and elongated shank that provides extra leverage. These patterns are suitable for close work and tight places. They have wide applications in industries such as: carpet, garment, food processing, upholstry, shoe, and leather goods, etc.

| ITEM NO. | FULL LE | NGTH | CUT LENGTH |
|--------------------------------|----------|-------|---------------|
| 179CHKE7 1/2 (Lighter Pattern) | 7 1/2" - | 191mm | 2 3/4" - 70mm |
| 176CHKE8 (Offset Handle) | 8" - | 203mm | 3" - 76mm |
| 170PCB8 (Curved Blades) | 8" - | 203mm | 3" - 76mm |
| 170LHPCB7 (Left Hand) | 7 1/2" - | 191mm | 2 3/4" - 70mm |



BIG SIX TRIMMER

Tailor point scissors, but with a regular handle.

Large bows, double sharp points.

6 1/2" 178KE6 1/2 165mm 64mm



UTILITY SCISSORS

Longer shank, ring handle, very fine sharp points and tapered blades.

Hot drop-forged, fully nickel plate.

Increased leverage.





EMBROIDERY SCISSORS - KNIFE EDGE

Double sharp points and tapered blades, designed for light work requiring close detail.

| ITEM NO | FULL LENGTH | CUT LENGTH |
|---------|-------------|---------------|
| 154KE4 | 4" - 102mm | 1 1/2" - 38mm |
| 154KE5 | 5" - 127mm | 2 1/8" - 54mm |



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